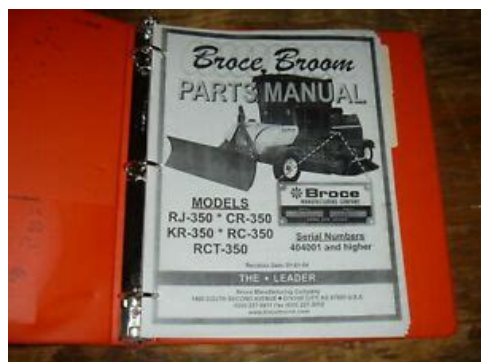


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Hitch Shutoff Assembly is separate. The Hitch Shutoff is for a safer and easier way of towing the broom. All Broce Brooms are towable as long as the Gearbox is in neutral, the Parking Brake is released, and the Shutoff Valve is engaged. 34 CAB ASSEMBLY 1 2 3 12 13 5 4 6 10 7 8 9 11 35 CAB ASSEMBLY Reference Part No. Therefore the entire cylinder must be replaced. Valve To Steering A 49 67 48 68 65 57 66 75 77 51 74 4W BROOM HYDRAULIC SYSTEM COMPONENTS Rear Section Reference Part No. Description Qty. 1..355012. Complete Valve Assembly.1 2.355014. Detent.1 3.CALL. Handle Kit.1 4.CALL. Relief Cartridge.1 Not Shown.CALL. Seal Kit.1 56 305900 VALVE ASSEMBLY 1 3 2 4 57 305900 VALVE ASSEMBLY Reference Part No.Filtered, recirculated air. 13 71 4W BROOM AIR CONDITIONING SYSTEM Reference Part No. Weekly inspections or every 2 days in severe environments should include 1. 2. 3. 4. 5. Inspect compressor clutch drive belts tightness, wear. Inspect compressormounting brackets bolts, alignment. Inspect mounting hardware on evaporator unit and condensers. Inspect air intake filter. Clean or replace filter. Inspect evaporator and condenser coils. Clean using air pressure. DO NOT USE WATER OR PRESSURE WASHERS. 6. Inspect hose and wire harness for proper routing. The compressor will run continuously and the evaporator coil will not defrost. REMEDY Turn the manual thermostat knob clockwise to the stop position, and then turn the thermostat knob back counter clockwise turn. Broce thanks you for purchasing our units. Must meet Caterpillar spec. Fill to the level of the filler plug. 102 Broce Brooms DYNAPLEX 21C CURSA HYDRAULIC OIL DynaPlex 21C Cursa Hydraulic Oils are high quality; extrainhibited oils designed with hydrocrack Group II base oils, for use in multifunctional applications where long oil life is required. These oils will give you steady, reliable performance as a hydraulic medium.

DynaPlex 21C Cursa Hydraulic Oils have been finely filtered to remove external contamination and contain special ORing conditioners to prolong hydraulic component life. Seal swell agents have been added to prevent leaks and Cursa's demulsability characteristics enhance separation and removal of water. These oils will supply 5000 hours of service before extreme oxidation problems occur and also provide excellent resistance to foaming, rust and wear. The corrosion inhibitor package eliminates the need for an initial charge of supplemental coolant additive SCA. DynaPlex 21C Extended Drain AntiFreeze gives the maximum protection and performance available for heavyduty diesel applications, while eliminating potential water related problems. Advantages of this product include

the highest quality inhibitor package available and its ready to use convenience. This product meets or exceeds manufacturer specifications for use in both heavyduty diesel and automotive applications. We make no other express warranty. Inc. cylinders and actuators. Any implied or statutory warranties. This warranty is not a guarantee that the performance of each product will meet the expectations of the purchaser, including, failure to properly set up product. This warranty cannot be extended. 1460 South 2nd Avenue Dodge City. Closed components include, including. Our obligation under the warranty is expressly limited, broadened, improper or insufficient lubrication. Broce Manufacturing Co. Broce Manufacturing of Dodge City. This warranty does not apply to defect caused. Kansas warrants each product to be free from manufacturing defects. This limited warranty covers parts and labor, motors. Broce Manufacturing shall not be liable for consequential damage of any kind, KS or at a service facility designated by us. Many components used by Broce Manufacturing are subject to the warranties of their respective manufacturers. Heater Switch 2 Speed. 1 Defroster 14. Spare Key pair. 1 HS231A. 1 305950.

INSTRUMENT PANEL AND COMPONENTS Reference Part No. Power Steering Unit Mount. 1 3.S253R. Dash Housing. I218R. Shifter Cable Not Shown. Parking Brake Adjuster. Parking Brake Switch. Description Qty. 1 6. Push Rod. BRAKE CONTROL ASSEMBLIES Reference Part No. Drive Line Assembly Complete. Rear Axle Assembly Dana 44 5 Lug. Rear Axle Assembly Dana 44 6 Lug. 2 2. Universal Joint Assembly. 1 8. 1 11. 1 14. BL296R. 3 15. RA294R. 1 TS302CR. 203109. 1 RA29360A. 2 4. Brake Line Assembly. Adjusting Screw Assembly. Return Spring Rear. Differ Bearing Kit. Shutoff Assembly Kit Valve. Hoses. K00003. Chains. and the Shutoff Valve is engaged. 4201P. Hitch. Hitch Shutoff Assembly is separate. The Hitch Shutoff is for a safer and easier way of towing the broom. Outside Door Handle Paddle Style. 304089. Cab Assembly. Complete. P320B. Floor Mat. 4 3. West Coast Style Mirror 1 per Side. 1 2. 2 6. 345050. Ball for Strut. P102114. Inside Door Handle Paddle Style. Window Rubber Molding. Two Post Roll Bar. P312R. P356R. 1 3. Rubber Trim. Retractable Seat Belt Standard. 1 8. Seat belt tether straps MUST be used on suspension seats. Variable Speed. Hydraulic Hose Assembly. Hydraulic Pump for Machines with Gutter Brooms. Bracket. Centering Spring. 1 8. 1 Note Rebuilt Components Subject to Availability. 1508. Fixed Displacement Motor. 1. 1 355011. 0301. Seal Kit for 305997. Temperature Sender CAT 3054C. Temperature Gauge Engine. 1 Note Engine Safety Shutdown 13. Fuse Block 10 Fuse Capacity. Key pair. PBL12. 1 66. Warning Light. Pressure Switch Air Conditioner Shutoff. 1 4605010. 1 7. Universal Accessory Switch. Fuse Block 6 Fuse Capacity. Reference Part No. 1 6. MISC. WH46242. X770050. 1 3. 23836. 1 8. Air Restrictor Sender Air Cleaner Ind. CURB SWEEPER ASSEMBLY Sweeper and Components Reference Part No. RC350 ENGINE AND RELATED PARTS 31 44 39 32 34 11 38 41 8 36 25 10 24 46 27 47 42 3 9 15 28 4 26 35 29 30 1 12 43 5 7 13 45 14 19 37 40 16 23 33 17 2 22 6 21 20 18 89.. P003951. JE758B. Air Cleaner Baffle. 1 3. 1 32. 1 5. 203184. 203159. 203105. 1 33.

Fan Spacer Not Shown. Upper Seal Rubber. Oil Cooler. AC762R. 1 31. 1 13. Right Rear Motor Mount. Enginair Precleaner. 2 21. 1 22. 1 Not Shown. 304097. 1 17. 1 30. Left Side Oil Cooler Seal. 1 304063. Tailpipe. 305768. Lower Seal Rubber. 203158. RC350 ENGINE AND RELATED PARTS Reference Part No. Fan Belt. 344052. Lower Radiator Hose. Upper Radiator Support. 1 26. Service Element. Bottom Radiator Support. Fuel Filter. Oil Cooler Sleeve. 203162. 1 Not Shown. AC764R. SyKlone Precleaner. Exhaust Heat Shield. 344410. 201385. 852080. 1 10. 852077. TT771R. Description Qty. Upper Radiator Hose. 850277. 1. 1 90. Strap. Right Front Motor Mount. Safety Element. 203186. Left Front Motor Mount. 1 9. RCT350 ENGINE AND RELATED PARTS 32 10 41 11 25 31 34 44 39 38 8 27 50 36 48 46 3 47 26 42 15 49 9 4 28 24 35 29 1 43 12 30 7 45 14 13 5 19 37 40 23 16 33 17 2 22 21 6 20 18 91. Radiator Cap. 852307. 1 Not Shown. Call. 1 47. Fuel Filter. Enginair Precleaner. Upper Radiator Support. Lower Seal Rubber. 1 11. 203105. 1. 304108. 203188. 1 31. 344407. 1 35. 1 23. 1 14. Oil Cooler Sleeve. Exhaust Pipe. Pump Drive Complete. 203310. Left Rear Motor Mount. Radiator Shroud. Safety Element. Fan Guard. 1 304063. Oil Cooler Mount. Upper Seal Rubber. 203186. 1 7. 304106. 1 2. Elbow 3" to 2. 1 42. 1 39. 2 18. 1 27. Turbo II Precleaner. Air Cleaner Baffle. 1 45. Description

Qty.304097. Cup.852076.1 92. SyKlone Precleaner.Long 1 27 DE770R Air Cleaner Dual Element 1
28 P182059 Service Element 1 29 P119410 Safety Element 1 30 PC710B Precleaner. Short 1 26a
202153 Connecting Tube. REMEDY Turn the manual thermostat knob clockwise to the stop position.
DO NOT USE WATER OR PRESSURE WASHERS. 4. 2. Inspect evaporator and condenser coils.
Weekly inspections or every 2 days in severe environments should include 1. 6. etc. lunch box. wear.
Inspect air intake filter. Clean or replace filter. alignment. Clean using air pressure.e. The
compressor will run continuously and the evaporator coil will not defrost. Leaks and wear. clothing.

Inspect mounting hardware on evaporator unit and condensers. Inspect compressormounting
brackets bolts. Loss D2882 12 Usable Temperature Range.The corrosion inhibitor package
eliminates the need for an initial charge of supplemental coolant additive SCA. Total Deionized
Water 53. DynaPlex 21C Extended Drain AntiFreeze gives the maximum protection and performance
available for heavyduty diesel applications.0 ml min. Universal recommends good maintenance
practices to monitor inhibitor levels on a regular basis by utilizing coolant analysis. Composition %
by weight Total Glycols 45.